



**A** - TORQUE CYLINDER CAP TO 45 LB. FT. (61.0 N-M).  
**B** - TORQUE TO 120 LB. IN. (13.5 N-M).  
**C** - TORQUE TO 80 LB. IN. (9.0 N-M).  
**D** - TORQUE TO 100 LB. IN. (11.5 N-M).

- Loctite 271 (92-809820)
- 2-4-C With Teflon (92-825407A12)
- Power Trim and Steering Fluid (92-90100A12)

**NOTE: IT IS RECOMMENDED THAT ALL O-RINGS BE REPLACED WHEN SERVICING TILT SYSTEM.**  
**NOTE: LUBRICATE ALL O-RINGS USING QUICKSILVER POWER TRIM AND STEERING FLUID OR (ATF) TYPE F, FA, DEXRON II OR DEXRON III.**

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-		830150A	2 POWER TRIM PUMP	1		2
1		813427A	3 SHOCK ROD KIT	1		
2	25	809872A	2 O RING REBUILD KIT	1		
3		810776A	1 MEMORY PISTON ASSEMBLY	1		
4		811228A	1 CYLINDER ASSEMBLY	1		
5		809873A	1 TRIM LIMIT VALVE KIT	1		
6		809874A	1 PUMP ASSEMBLY	1		
7		809885A	1 MOTOR KIT	1		
8	22	813435	1 RESERVOIR PLUG	1		
9		813442A	2 MANUAL RELEASE ASSEMBLY	1		
10		809875A	1 MANIFOLD KIT	1		
11	10	809876A	1 SCREW KIT (MOTOR)	1		
12		809877A	1 DRIVE SHAFT	1		
13		809878A	1 FILTER KIT	1		
14		809879A	1 P.D. CHECK ASSEMBLY KIT	1		
-	25	809880A	1 O RING KIT (COMPLETE TRIM)	1		
15	17	821539	GROOVE PIN	2		
16	17	19607	ANCHOR PIN	1		
17	17	822869	PIN	1		